

Work Order ID 59251

Friday, May 28, 2010 9:08:23 AM



Page 1

Item ID: D350-616-015

Accept



Setup Start



Revision ID:

Stop



Item Name: Deck Plate

Start Date: 5/28/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 6/4/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date:

10-5-28

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D350-616	E

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile and create labels per PPP D350-616-015
CHG002

8/10/06/28

10-6-28 BG 10/06/28

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

10-6-28

(2) [Signature]

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

8/10/06/28

(4)

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Cust Item ID:

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-616-015								
	Location: <u>31</u>								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

10-6-28 SL JP

10/06/29 JG

W 10-06-29

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Picklist Print

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Parent Item: D350-616-015

Parent Item Name: Deck Plate

Comments: IPP Rev:C Removed Manufacturing 05-12-05 JLM
 IPP Rev:D Add D3494-1 05-12-05 JLM
 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Start Date: 5/28/2010

Required Date: 6/4/2010

Start Qty: 2.00

Required Qty: 2.00

AN960JD10	NAS1149D0363J	Purchased	No	110	Each	0.0000	10	20	
Washer									
D2344		Manufactured	No	110	Each	4.0000	1	2	
Litter Deck Plate, 350									
<div>Location</div> <div>ST224</div> <div>55736</div> <div>Loc Qty</div> <div>4</div> <div>4</div> <div>Loc Code</div> <div></div>									
D2348		Manufactured	No	110	Each	19.0000	4	8	
Wearplate									
<div>Location</div> <div>ST011</div> <div>39666</div> <div>Loc Qty</div> <div>19</div> <div>19</div> <div>Loc Code</div> <div></div>									
D2353		Manufactured	No	110	Each	4.0000	1	2	
Stiffener									
<div>Location</div> <div>ST224</div> <div>39639</div> <div>Loc Qty</div> <div>4</div> <div>4</div> <div>Loc Code</div> <div></div>									
D2364		Manufactured	No	110	Each	9.0000	1	2	
Deck Plate, Fwd 350 Litt									
<div>Location</div> <div>ST225</div> <div>55737</div> <div>57749</div> <div>Loc Qty</div> <div>9</div> <div>2</div> <div>7</div> <div>Loc Code</div> <div></div>									

~~D350-616-013~~

M114884 10.6.28
 10.6.28 sl
 10.6.28
 10.6.28
 10.6.28 sl

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 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Start Qty: 2.00

Required Qty: 2.00

D2365 Manufactured No 110 Each 32.0000 2 4
 Wearplate 10-6-28sf

Location	Loc Qty	Loc Code
ST012	32	
41424	2	
57750	30	

S+2 D2369-1 Manufactured No 110 Each 8.0000 1 12
 Deck Plate Locator Brackets 10-6-28sf

Location	Loc Qty	Loc Code
ST241B	8	
44776	2	
55738	6	

S D2369-3 Manufactured No 110 Each 8.0000 1 12
 Deck Plate Locator Brackets 10-6-28sf

Location	Loc Qty	Loc Code
ST241B	8	
55739	8	

S D3494-1 Manufactured No 110 Each 6.0000 1 2
 Stub Cover 10-6-28sf

Location	Loc Qty	Loc Code
ST224	6	
56520	6	

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Shop Packet Print

Page 2

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Start Date: 5/28/2010

Required Date: 6/4/2010

Start Qty: 2.00

Required Qty: 2.00

MS20426AD4-5 Purchased No 110 Each 6,052.000 25 50
 Rivet

Location	Loc Qty	Loc Code
ST317	6052	
6733	1070	
6874	4982	

MS20426AD4-6 Purchased No 110 Each 3,300.000 25 50
 Rivet

Location	Loc Qty	Loc Code
ST317	3300	
110139	3300	

MS20426AD5-7 Purchased No 110 Each 1,307.000 6 12
 Rivet

Location	Loc Qty	Loc Code
ST317	1307	
101340	1025	
7681	282	

MS20426AD5-8 Purchased No 110 Each 1,409.000 6 12
 Rivet

Location	Loc Qty	Loc Code
ST317	1409	
4533	1409	

W/O:		WORK ORDER CHANGES					
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 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Start Date: 5/28/2010

Required Date: 6/4/2010

Start Qty: 2.00

Required Qty: 2.00

MS20601-AD4W2

Purchased

No

110

Each

98.0000

15

30



Rivet



10-6-2010

Location

Loc Qty

Loc Code

ST322

98

111359

98

MS20601-AD4W3

Purchased

No

110

Each

4,028.000

30

60



Rivet



10-6-2010

Location

Loc Qty

Loc Code

ST321

4000

114538

4000

ST322

28

113899

28

MS21042L3

Purchased

No

110

Each

3,684.000

6

12



Nut



10-6-2010

Location

Loc Qty

Loc Code

ST300

3684

113537

20

113644

164

114523

1000

114718

500

114784

2000

10

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 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Start Qty: 2.00

Required Qty: 2.00

MS24693-C273

Purchased

No

110

Each

222.0000

6

12



Screw



10-6-28

sl

Location

Loc Qty

Loc Code

ST310

222

111072

22

114752

200

12

MS24693-C48

Purchased

No

110

Each

164.0000

22

44



Screw



10-6-28

sl

Location

Loc Qty

Loc Code

ST309

150

114494

100

114752

50

ST318

14

111383

14

30

MS35207-264

Purchased

No

110

Each

42.0000

4

18



Screw



10-6-28

sl (20)

Location

Loc Qty

Loc Code

ST295

42

109031

2

111359

40

8

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REFERENCE ONLY

QTY - 011	Qty - 013	Qty - 015	Part Number	Description
X			D350-616-011	Full Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370	LITTER ASSEMBLY
1			D2493	PATIENT STOP
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D3494-1	STUB COVER
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		4	MS35207-264	SCREW
		10	NAS1149D0363J	WASHER (or AN960JD10)

RELEASED
08/11/21

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 08.11.07
CERT. NO.: SH96-10
ISSUE NO.: 2

E	MAKE DSI 9310 STANDARD; D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	DS	DRAWING NO.	REV. E
MFG. APPR.	N/A	D350-616	SHEET 1 OF 12
APPROVED	DS	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	AS350/355 LITTER KIT INSTALLATION	NTS
DATE	08.11.07	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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